

# CPI™/A-LOK® Tube Fittings

## Visual Index

### Tube to Male Pipe

#### Male Connector

FBZ, MSC  
pages 41-45



#### Male Bulkhead Connector

FH2BZ, MBC  
page 46



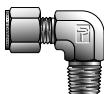
#### Thermocouple Connector

FH4BZ, MTC  
page 47



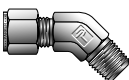
#### Male Elbow

CBZ, MSEL  
pages 47-49



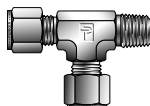
#### NPT Male 45° Elbow

VBZ, MVEL  
page 50



#### NPT Male Run Tee

RBZ, MRT  
page 51



#### NPT Male Branch Tee

SBZ, MBT  
page 52



### Tube to Female Pipe

#### Female Connector

GBZ, FSC  
pages 53, 54



#### Female Bulkhead Connector

GH2BZ, FBC  
page 55



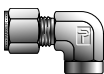
#### Gauge Connector

GBZ, FSC  
pages 55, 56



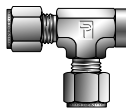
#### Female Elbow

DBZ, FEL  
page 56



#### Female Run Tee

MBZ, FRT  
page 57



#### Female Branch Tee

OBZ, FBT  
page 58



### Tube to Tube Unions

#### Union

HBZ, SC  
page 59



#### Conversion Union

HBZ, CU  
page 60



#### Reducing Union

HBZ, RU  
page 60



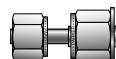
#### Bulkhead Union

WBZ, BC  
page 61



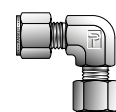
#### Dielectric Union Adapter, Dielectric Assembly

DEBTADELTA  
page 62



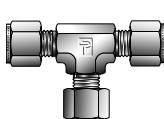
#### Union Elbow

EBZ, EE, ELZ  
pages 62, 63



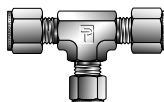
#### Union Tee

JBZ, ET  
page 64



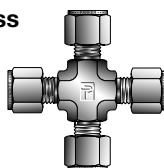
#### Drop Size Tee

JBZ, JLZ  
page 65



#### Union Cross

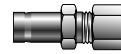
KBZ, ECR  
page 66



### Port Connectors

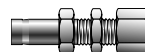
#### Tube End Reducer

TRBZ, TUR, TUC  
pages 67-69



#### Tube End Bulkhead Adapter

T2H2BZ, TUBC  
page 70



#### Port Connector

ZPC, PC  
page 70



#### Tube End Male Adapter

T2HF, MA  
pages 71-74



#### Tube End to SAE Straight Thread Adapter

T2HOA, TUOHA  
page 75



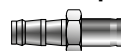
#### Tube End Female Adapter

T2HG, FA  
pages 75-77



#### Push-Lok to Tube Adapter

P2T2, P2TU  
page 77



#### Push-Lok to Male Adapter

P2HF  
page 78



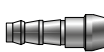
#### Push-Lok to CPI™/A-LOK®

P2BZ6, P2LZ6  
page 78



#### Push-Lok to Port Connector

ZPB2, ZPC2  
page 78



#### Lapped Joint Tube Adapters

LJFBZ, LJF  
page 79



### DP Transmitter Calibration Adapters

ZH2LX  
page 79



### 37° Flare (AN) to CPI™/A-LOK®

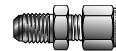
#### 37° Flare (AN) to CPI™/A-LOK®

X6HBZ6, X6TU  
page 80



#### 37° Flare Connector to CPI™/A-LOK®

XHBZ, XASC  
page 80



#### 37° Flare Bulkhead Connector to CPI™/A-LOK®

XH2BZ, XABC  
page 80



### Tube to O-Ring Seal

#### Male Connector SAE Straight Thread

ZHBA, M1SC  
page 82



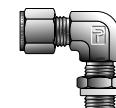
#### Male SAE Straight Thread Elbow

C5BZ, M5SEL  
page 83



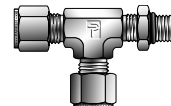
#### Male BSPP Straight Thread Elbow

CBZ, MSEL  
page 83



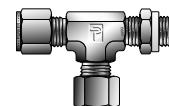
#### Male Run Tee SAE Straight Thread

R5BZ, M5RT  
page 84



#### Male BSPP Run Tee Straight Thread

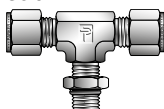
RBZ, MRT  
page 84



## Visual Index

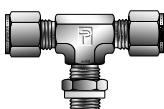
### Male Branch Tee SAE Straight Thread

S5BZ,  
M5BT  
page 85



### Male BSPP Branch Tee Straight Thread

SBZ, MBT  
page 85



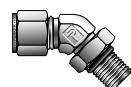
### Long Male Connector SAE Straight Thread

ZH3BA, ZH3LA  
page 86



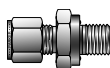
### 45° Positionable Male Elbow

V5BZ, M5VEL  
page 86



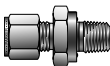
### Male Connector to O-Ring Straight Thread

ZHBA5, M2SC  
page 87



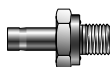
### Male Connector to O-Ring Pipe Thread

ZHBF5, M3SC  
page 87



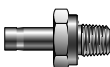
### Tube End to O-Ring Straight Thread

T2HOA5, M2TU  
page 88



### Tube End to O-Ring Pipe Thread

T2HOF5, M3TU  
page 88



### Pipe Thread to SAE Straight Thread Adapter

FHOA  
page 89



### Bulkhead to Conversion Adapter

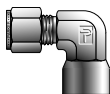
AH2BZ, AH2LZ  
page 89



## Tube to Welded Systems

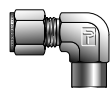
### Socket Weld Elbow

ZEBW, ZELW  
page 91



### Buttweld Elbow

ZEBW2, ZELW2  
page 91



### Socket Weld Connector

ZHBW, ZHLW  
page 92



### Buttweld Connector

ZHBW2, ZHLW2  
page 92-93



## Analytical Fittings

### Column End Fitting — Low Internal Volume with Frit

Z2HCZ7, Z2HLZ7  
page 95



### Column End Fitting — Low Internal Volume Z3HCZ7, Z3HLZ7 page 95



### Column End Fitting — Low Internal Volume (without Frit)

ZHCZ7, ZHLZ7  
page 96



### Column End Fitting — with Frit

Z2HCZ, Z2HLZ  
page 96



### Column End Fitting (without Frit)

ZHCZ, ZHLZ  
page 97



### Union Connector — Low Dead Volume

Z7HBZ7,  
Z7HLZ7  
page 97



### Male Connector — Low Dead Volume

FBZ7, FLZ7  
page 98



### Sanitary Flange Fitting

ZHBS, ZHLS  
page 98



## Barbed Fittings

### Barbed Connector to Male Pipe

B2HF  
page 99



### Barbed Connector to Tube Adapter

B2HT2, B2TU  
page 99



### Hose Connector Sleeve

HCS  
page 99



## Components

### Insert

TIZ  
page 100



### Tube Nut

BZ, NU  
page 100-101



### Inverted Tube Nut

BZI  
page 101



### Knurled Nut

BZP  
page 101



### Ferrules

TZ  
page 101



### Front Ferrules

FF  
page 102



### Back Ferrules

BF  
page 102



### Ferrule Holder

page 102



### Plug

FNZ, BLP  
page 103



### Cap

PNBZ, BLEN  
page 103-104



### Vent Protector

MDF  
page 104



### Sealing Washers Bonded Seal and Copper

page 105



### Bulkhead Locknut

WLZ, WLN, BN  
page 106



### Accessory Locknut

L5NR  
page 106



## Reference Material

### Assembly and Remake

Instructions  
page 107

### Gaugeability Instructions

page 107

# CPI™/A-LOK® Tube Fittings

## Introduction

Parker CPI™/A-LOK® Instrumentation Tube Fittings are designed as leak-free connections for process, power and instrumentation applications. These single and two ferrule fittings are manufactured to the highest quality standards and are available in a broad range of sizes, materials and configurations.

## Features

The Parker CPI™/A-LOK® tube fitting has been specifically designed for use on instrumentation, process and control systems, analysers and environmental equipment employed in chemical, petroleum, power generating and pulp and paper plants. CPI™/A-LOK® fittings have also been used extensively in other applications and industries wherever high reliability and quality are required.

## Materials

Parker CPI™/A-LOK® fittings are available as standard in Heat Code Traceable, 316 stainless steel. Other materials include steel, brass, aluminum, nickel-copper, Hastelloy C®, Alloy 600, Titanium, 6Mo, Incoloy 625 and 825. Straight fittings are machined from cold finished bar stock and shaped bodies are machined from close grain forgings. The raw materials used fully conform to the chemical requirements listed in Specification Table 1 found on page 38. For nuclear and other critical applications, stainless steel CPI™/A-LOK® fittings are readily available with documented heat code traceability.

## Pipe Fittings/Adapters

Parker CPI™/A-LOK® tube fittings are available in combination with a variety of ISO and ANSI pipe thread configurations. For a full listing of these fittings, see pages 108-133.

## Tubing

Parker CPI™/A-LOK® tube fittings can be used with a wide variety of tubing materials and a broad range of tube wall thicknesses. CPI™/A-LOK® seals equally well on both thin wall and heavy wall tubing. Tubing and fitting materials should be selected to be compatible with the fluid media. Due to thermal expansion characteristics and chemical stability, the tubing should be of the same material as the fitting. (The exception is brass fittings and copper tubing.)

## Torque

Parker CPI™/A-LOK® tube fittings do not twist the tubing during installation. CPI™/A-LOK® ferrule designs assure that all make and remake motion is transmitted axially to the tubing. Since no radial movement of the tubing occurs, the tubing is not stressed. The mechanical integrity of the tubing is maintained.

## No Distortion

In make-up, there is no undue force in an outward direction to distort the fitting body or ferrules to cause interference between the ferrules and nut. This assures that the nut will back-off freely for disassembly and permits a greater number of easy remakes.

## Sealing

Positive, reliable connections with Parker CPI™/A-LOK® fittings have been qualified by exhaustive tests and over four decades of experience in the manufacture of quality tube fittings.

## Nomenclature

Parker CPI™/A-LOK® fitting part numbers are constructed from symbols that identify the size and style of the fitting and material used.

## Assembly, Remake, Gaugeability

Proper assembly is the key component to a leak-free system. CPI™/A-LOK® tube fitting assembly, remake and gaugeability instructions are found on page 107 of this catalog.

## Pressure Rating & Tubing Selection

For working pressures of CPI™/A-LOK® tube connections, please see pages 20–23 of this catalog, the Instrument Tubing Selection Guide (4200-TS) found in the Technical Section of your Parker Instrumentation Products Process Binder, or the Parker Instrument Tube Fitting Installation Manual (Bulletin 4200-B4).

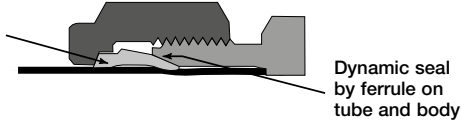
In cases where a male or female pipe thread is the second end of a Parker CPI™/A-LOK® fitting, such threads may be the pressure limiting factor of the tubing system. Pressure ratings for Pipe Ends are shown on page 19.

# CPI™ / A-LOK® Tube Fittings

Parker CPI™ / A-LOK® fittings consists of precision engineered parts designed to provide secure leak-proof joints capable of satisfying high pressure, vacuum and vibration applications.

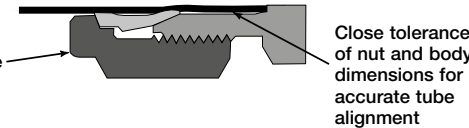
## Inch – CPI™

The Parker Supracase® ferrule provides a strong mechanical and anti-vibration hold on the tube



Dynamic seal by ferrule on tube and body

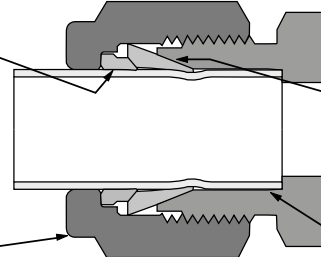
Molybdenum disulfide coated nut with fine pitch threads ensure no galling



Close tolerance of nut and body dimensions for accurate tube alignment

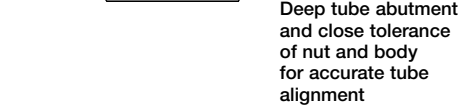
## Inch – A-LOK®

The Parker Supracase® back ferrule provides a strong mechanical and anti-vibration hold on the tube.



Pressure seal by front ferrule on tube and body

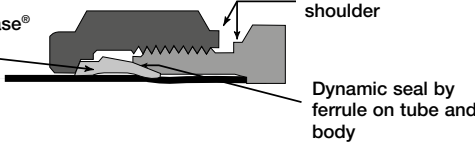
Parker's high quality, silver plated nut ensures no galling of body threads



Deep tube abutment and close tolerance of nut and body for accurate tube alignment

## Metric – CPI™

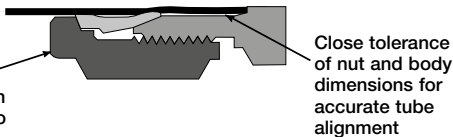
The Parker Supracase® ferrule provides a strong mechanical and anti-vibration hold on the tube



Metric identification shoulder

Dynamic seal by ferrule on tube and body

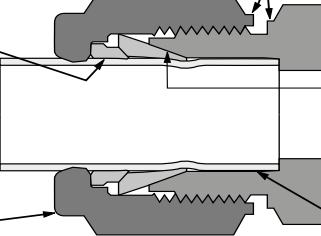
Molybdenum disulfide coated nut with fine pitch threads ensure no galling



Close tolerance of nut and body dimensions for accurate tube alignment

## Metric – A-LOK®

The Parker Supracase® back ferrule provides a strong mechanical and anti-vibration hold on the tube.



Metric identification shoulder

Pressure seal by front ferrule on tube and body

Parker's high quality, silver plated nut ensures no galling of body threads



Deep tube abutment and close tolerance of nut and body for accurate tube alignment

Parker Instrumentation Tube Fittings are supplied complete and ready to use. The ferrule(s) swage onto the tube as it moves down the body seat creating a pressure/vacuum-tight seal on both tube and body by the interface pressure and surface finish of mating components. The Parker Supracase™ ferrule (back-ferrule only on A-LOK®) creates a strong mechanical hold on the tube.

# CPI™/A-LOK® Tube Fittings

**Table 1 – Typical Raw Material Specifications**

BASIC FITTING MATERIAL	MATERIAL DESIGNATOR	BAR STOCK	FORGING	COMMON TUBING SPECIFICATION
Brass	B	CA-360 QQ-B 626 Alloy 360 ASTM-B16 Alloy 360 CA-345 ASTM-B-453 Alloy 345	CA-377 QQ-B 626 Alloy 377 ASTM-B-124 Alloy 377 BS2872 CZ122	ASTM-B75 ASME-SB75 (TEMPER "O")
Stainless Steel (Type 316) <sup>(1)</sup>	A-LOK® = 316 <sup>(1)(2)</sup> CPI™ = SS	ASME-SA-479 Type 316-SS BS970 316-S31 DIN 4401 ASTM A276 Type 316	ASME-SA-182 316 BS970 316-S31 DIN 4401	ASME-SA-213 ASTM-A-213 ASTM-A-249 ASTM-A-269 <sup>(3)</sup> MIL T-8504 MIL T-8506
Steel	S	ASTM-A-108 QQ-S-637	ASTM-A-576	SAE J524b SAE J525b ASTM-A-179
Aluminum	A	2017-T4 or 2024-T4 ASTM-B211 QQ-A-225/5 or 6	2014T (as fabricated) ASTM-B-211 QQ-A-225/4	303, 6061T6 ASTM-B-210
Monel® 400 – Forgings Monel® 405 – Bar Stock	M	ASTM-B-164 QQ-N-281 BS3076 NA13	ASTM-B-164 QQ-N-281 BS3076 NA13	ASTM-B-165
Hastelloy® C-276	NNR	ASTM-B-574 ASTMB575	ASTM-B-574	ASTM-B-622 ASTM-B-626
Inconel® Alloy 600	IN	ASTM B-166 ASME-SB-166	ASTM-B-564	ASTM-B-163
Carpenter® 20	SS20	ASTM-B-473	ASTM-B-462 ASTM-B-472	ASTM-B-468
Titanium	T	ASTM-B-348	ASTM-B-381	ASTM-B-338
Inconel® Alloy 625	625	BS3076 NA16 ASTMB425	BS3076 NA16 ASTMB425	ASTM-B-625 ASTM-B-444 ASTM-B-423 ASTM-B-829
Incoloy® Alloy 825	825			
6MO	6MO	UNS S31254 UNS N08367 ASTM A479	UNS S31254 UNS N08367 ASTM A 479	ASTM-A-269

(1) If more specific information, including heat code traceability, is required, your Parker Hannifin CPI™/A-LOK® distributor will provide details.

(2) If an "L" appears in the A-LOK® fitting description, then the material designator will be "SS" (e.g., JLZ drop size tee).

(3) Stainless steel CPI™/A-LOK® tube fittings work reliably on both seamless and welded-redrawn, fully annealed type 304, 316 and 316L tubing.

**NOTE:** Hastelloy® is a registered trademark of Haynes International. Inconel®, Incoloy® and Monel® are registered trademarks of Special Metals Corporation. Carpenter® is a registered trademark of CRS Holdings Inc.

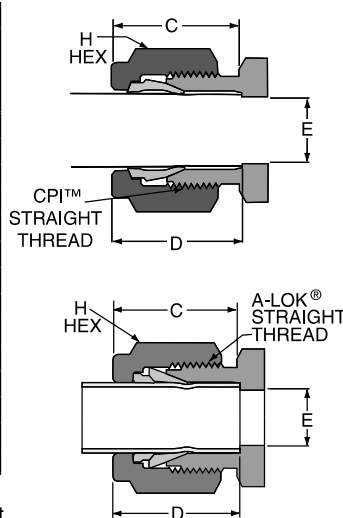
## Tube End Dimensional Data

SIZE NO.	INCHES					
	TUBE O.D.	STRAIGHT THREAD	†C	H HEX	E DIA.	†D TUBE INS. DEPTH
1	1/16	10-32	.43	5/16	.052	.34
2	1/8	5/16-20	.60	7/16	.093	.50
3	3/16	3/8-20	.64	1/2	.125	.54
4	1/4	7/16-20	.70	9/16	.187	.60
5	5/16	1/2-20	.73	5/8	.250	.64
6	3/8	9/16-20	.76	11/16	.281	.67
8	1/2	3/4-20	.87	7/8	.406	.90
10	5/8	7/8-20	.87	1	.500	.96
12	3/4	1-20	.87	1-1/8	.625	.96
14	7/8	1-1/8-20	.87	1-1/4	.750	1.03
16	1	1-5/16-20	1.05	1-1/2	.875	1.24
20	1-1/4	1-5/8-20	1.52	1-7/8	1.09	1.61
24	1-1/2	1-15/16-20	1.77	2-1/4	1.34	1.96
32	2	2-5/8-20	2.47	2-3/4	1.81	2.65

**NOTE:** Dimensions C and D are shown in the finger-tight position.

† Average Value

Dimensions for reference only, subject to change.



SIZE NO.	MILLIMETERS					
	TUBE O.D.	STRAIGHT THREAD	†C	H HEX	E DIA.	†D TUBE INS. DEPTH
2	2mm	5/16-20	15,3	12,0	1,7	12,9
3	3mm	5/16-20	15,3	12,0	2,4	12,9
4	4mm	3/8-20	16,1	12,0	2,4	13,7
6	6mm	7/16-20	17,7	14,0	4,8	15,3
8	8mm	1/2-20	18,6	15,0	6,4	16,2
10	10mm	5/8-20	19,5	18,0	7,9	17,2
12	12mm	3/4-20	22,0	22,0	9,5	22,8
14	14mm	7/8-20	22,0	24,0	11,1	24,4
15	15mm	7/8-20	22,0	24,0	11,9	24,4
16	16mm	7/8-20	22,0	24,0	12,7	24,4
18	18mm	1-20	22,0	27,0	15,1	24,4
20	20mm	1-1/8-20	22,0	30,0	15,9	26,0
22	22mm	1-1/8-20	22,0	30,0	18,3	26,0
25	25mm	1-5/16-20	26,5	35,0	21,8	31,3
28	28 mm	M37	35,7	46,0	21,8	35,6
30	30 mm	M40	38,5	50,0	26,2	38,8
32	32 mm	M42	41,3	50,0	28,6	41,6

**NOTE:** Dimensions C and D are shown in the finger-tight position.

† Average Value

Dimensions for reference only, subject to change.



# CPI™/A-LOK® Tube Fittings

## Nomenclature/How to Order

Parker CPI™/A-LOK® tube fitting part numbers are constructed using alphanumeric characters to identify the size, style and material of the fitting.

### CPI™ Inch Parts

Port 1 Size Designator	Port 2 Size Designator	Thread Designator	Shape Designator	Material	Options (see page 40)
Example: 8	4		FBZ	SS	
1/2" Tube O.D.	1/4" Pipe Thread (blank – see Note 1 below)	Male Connector		Stainless Steel	(blank)
Part Number as it is ordered (without options): 8-4 FBZ-SS. This part appears on page 42 and is a CPI™ NPT male connector.					

### A-LOK® Inch Parts

Port 1 Size Designator	Shape Designator	Port 2 Size Designator	Thread Designator	Material	Options (see page 40)
Example: 8	MSC	4	N	316	
1/2" Tube O.D.	Male Connector	1/4" Pipe Thread	NPT	Stainless Steel	(blank)
Part Number as it is ordered (without options): 8MSC4N-316. This part appears on page 42 and is an A-LOK® NPT male connector.					

### CPI™ Metric Parts

Port 1 Size Designator	Port 2 Size Designator	Thread Size	Thread Designator	Material	Options See page 40
Example: GBZ	12	1/4	K	SS	
Female Connector	12mm	1/4"	BSP	Stainless Steel	(blank)
Part Number as it is ordered (without options): GBZ 12-1/4K-SS. This part appears on page 53 and is a CPI™ NPT female connector.					

### A-LOK® Metric Parts

Port 1 Size Designator	Shape Designator	Port 2 Size Designator	Thread Designator	Material	Options See page 40
Example: M12	FSC	1/4	N	316	
12mm	Female Connector	1/4"	NPT	Stainless Steel	(blank)
Part Number as it is ordered (without options): M12FSC1/4N-316. This part appears on page 53 and is a A-LOK® NPT female connector.					

**Body Designator:** A letter or combination of letters and numbers are used to designate the type of fitting. See the visual index on pages 36 and 37 for body designator.

**Fractional Size:** Tube and pipe thread sizes are designed by the number of sixteenths of an inch (1/2" tube = 8/16" = 8) (1/4" pipe thread = 4/16" = 4).

**Metric Size:** Metric tube is designated in millimeters and prefixed "M" (i.e., 12mm tube – M12.) The pipe thread size is written as a fraction (i.e., 1/4 NPT = 1/4).

**All Straights & Elbows:** Call out largest CPI™/A-LOK® tube end size first followed by the smaller CPI™/A-LOK® tube end or pipe thread size.

**Fractional Tees & Crosses:** For drop size tees – first size the run (1 to 2) and then branch (3). Example – the size designator for a male run tee for 3/8" O.D. tube and 1/4" male pipe thread would be 6-4-6. For crosses – first size the run (1 to 2) and then the branch (3 to 4). For tees with all ends the same, use the tube and size before and after the style designator; i.e. 4-4-4 JBZ (CPI™), 4ET4 (A-LOK®).

**Metric Tees & Crosses:** For drop size tees – first size the run (1 to 2) and then branch (3). Example – the size designator for a male run tee for 6mm tube and 1/4" male pipe thread would be 6-4-6. For crosses – first size the run (1 to 2) and then the branch (3 to 4). For tees with all ends the same, use the tube end size after the style designator; i.e. JBZ 4-4-4 JBZ (CPI™), ETM4 (A-LOK®).

**Material:** See Table 1 on the previous page for the material symbol.

### Thread Types:

N = NPT <sup>(1)</sup> /National Pipe Taper	ANSI B1.20.1
K = BSP/ISO Taper	BS21, ISO7/1
R = BSP/ISO Parallel	BS2779, ISO 228/1+2, DIN 3852 FORM A <sup>(2)</sup>
BR = BSP/ISO Parallel	BS2779, ISO 228/1+2, DIN 3852 FORM B <sup>(3)</sup>
M = Metric Thread	ISO 6149-2
R-ED = BSPP/ISO Parallel	BS2779, ISO 228/1+2, DIN 3852 with elastic sealing washer <sup>(4)</sup>
GC = BSPP Gauge Connector	B2779, ISO 228/1+2, DIN 3852

(1) N thread designator is only used for A-LOK® nomenclature.

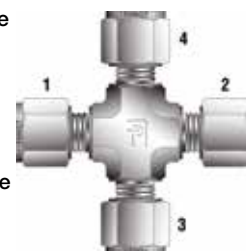
(2) Form A requires the use of a bonded washer. See page 105 of this catalog.

(3) Form B (cutting face) may be used with or without a sealing washer.

(4) ED fittings are supplied with Nitrile sealing washers as standard. Fluorocarbon seals are available upon request.

**Special Fittings:** Consult the factory. If there is any question as to the fitting desired, particularly for special fitting configurations, it is suggested that a customer print be submitted.

**Special Options:** See the following page for available options.



# CPI™/A-LOK® Tube Fittings

## CPI™/A-LOK® Options

Parker CPI™/A-LOK® fittings may be ordered with the following options.

### How to order

After the complete CPI™/A-LOK® number simply add a "dash" then the suffix for the option.

The following example is an A-LOK® male connector for 1/2" OD tube and 1/4" male pipe that has been cleaned for oxygen service. For additional options, please consult the factory.

8MSC4N-316-C

Suffix	Option	Additional Information
ZYF	Assembled with nylon ferrule(s)	
SPF	Silver plated ferrule(s)	
TF	PTFE ferrule(s)	
BP*	Bulk packed	* Indicates the quantity i.e BP50 for a fifty count package.
LWH	Lock wire hole	
BZP	Knurled nut	Replaces standard nut on CPI™/A-LOK® fittings for use on soft plastic tubing.
C	Silver plated nut	Replaces moly coated nut (BZ).
MI	Moly inside nut	
CNQ	Certified Nuclear Quality	
C1	Grade A Cleaning	Special cleaning, assembly, inspection and packaging for high purity applications.
C3	Cleaned for oxygen service	Meets the requirements of ASTM G93-88; Standard Practice for Cleaning Methods for Materials and Equipment used in Oxygen-Enriched Environments.
CNG	Compressed natural gas service	Assembled with a specific o-ring compound.
NIC	Nickel plated	
CRM	Chrome plated	
VO	Viton O-ring	
NC**	NACE Compliant material	See page 7 for details
DFARS	Defense Acquisition Regulations System	All components and raw material must be of US origin or from an approved country.

\*\*Manufactured from materials that meet the metallurgical requirements of NACE MR0175 2003